TORQLIGHT® SAFETY COUPLINGS

SERIES SL | 5 - 700 NM





THE ULTIMATE COUPLING FROM 5 - 700 NM



SERIES SL

DESIGN / FEATURES



Extremely lightweight construction

- Up to 60 % weight reduction in comparison to the standard series
- Torque rating increased by 50 %
- Good dynamic characteristics
- Spring tensioned ball-detent principle with absolutely zero backlash
- Corrosion resistant
- Very simple torque setting

TORQUE SETTING

These safety couplings are preset by R+W to the customer's specified values.

Changes to the preset value are very simple to make:

- Loosen the adjustment nut's clamp screw.
- Turn the adjustment nut until the reference mark indicates the desired value. (see Torque scale)
- Tighten down the adjustment nut's clamp screw.

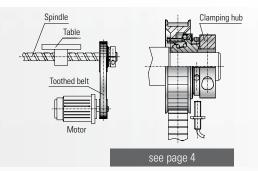


MODELS FEATURES POSSIBLE APPLICATIONS



With clamping hub for indirect drives

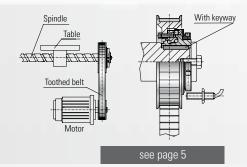
- Integral bearing for timing belt pulley or sprocket
- Compact, simple construction
- Torque setting is continuously variable
- Frictional clamp connection
- Simple to install





With keyway connection for indirect drives

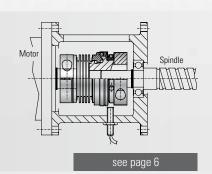
- Integral bearing for timing belt pulley or sprocket
- Compact, simple construction
- Torque setting is continuously variable
- Simple keyed connection





With clamping hub for direct drives

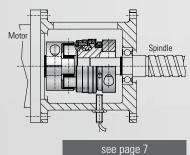
- Easy to install
- Low moment of inertia
- Small space requirement
- Misalignment compensation
- Torque setting is continuously variable





With clamping hub for direct drives

- Easy to install
- Vibration damping
- Misalignment compensation
- Torque setting is continuously variable



R+W www.rw-america.com

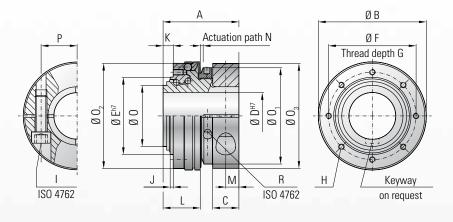
single-position multi-position

MODEL SLN





BACKLASH FREE TORQUE LIMITER





Design:

With clamp collar and screw per ISO 4762 Components of compact and rigid design with backlash free interface

Temperature range: -30 to +120°C

Service life:

These couplings are maintenance free and stable over their entire service life if technical limits are not exceeded

Fit tolerance:

Overall clearance between shaft and hub 0.01-0.04 mm

Function system:

W = single position engagement (standard) D = multi position engagement every 60° (30, 45, 90° optional)

M. I. I. OLDI									Series						
Model SLN			3	0			60			150			30	00	
Adjustment range* from - to	(Nm)	T _{KN}	10-40 30	-80	40-135	30-80	60-120	100-200	30-100	80-200	100-300	200-350	300-450	400-550	550-700
Overall length	(mm)	Α	4	45			53			63			7.	2	
Actuation ring Ø	(mm)	В	6	63			74			92			118		
Clamping fit length	(mm)	С	1	5			18			22		24			
Bore diameter from Ø to Ø H7	(mm)	D	12	-30			16-35			19-48			22-	60	
Bore diameter with keyway DIN 6885 from Ø to Ø H7		D	12-	25.4			16-32			19-44			22-	54	
Centering diameter h7	(mm)	Е	4	3			53			68			8	5	
Bolt-hole circle diameter ± 0.2	(mm)	F	4	8			60			75			9	5	
Thread depth +1	(mm)	G		5			6		7			9			
Fastening threads		Н	8x	8x M4			8x M4		8x M5		8x M6				
ISO 4762 screw			N	M6			M8			M10		M12			
Tightening torque	(Nm)	<u>'</u>	1	15			40			75		130			
Centering length -0.2	(mm)	J		2		2		3		3					
Distance	(mm)	K		6		7		9		9					
Distance to actuation ring edge	(mm)	L	2	3		26		32		36					
Distance	(mm)	М	7	.5			9		11				1:	2	
Actuation path	(mm)	N	1	.3			1.5			1.8			2	2	
Base element Ø	(mm)	0	(3)	5			42			54			7	0	
Adjustment nut Ø	(mm)	0,		5			66			82			10	00	
Flange Ø -0.2	(mm)	0,	5	8			72			87			11	0	
Clamping hub Ø	(mm)	0,	5	9			72			90			11	2	
Distance between centers	(mm)	Р	2	.5			25			33			4	1	
Adjustment nut's clamp screw ISO 4762		D	N	13		M3		M3		M4					
Tightening torque	(Nm)	R		2		2		2		4.5					
Approx. weight	(kg)		0	.3		0.5		0.8		1.5					
Approx. moment of inertia at D max (1)	0 ⁻³ Kgm ²)	J	0.	15			0.3		1		3				

^{*} max. transmittable torque depends on the bore diameter; see table below:

Maximum transmittable torque in relation to bore diameter

		•									
Series	Ø 12	Ø 15	Ø 20	Ø 25	Ø 30	Ø 35	Ø 40	Ø 45	Ø 50	Ø 55	Ø 60
30	30	55	80	110	130						
60		80	120	160	200	220					
150			200	250	300	350	400	450			
300				350	430	510	590	670	750	830	910

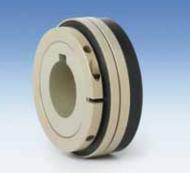
⁽¹Nm = 8.85 in lbs)



single-position multi-position

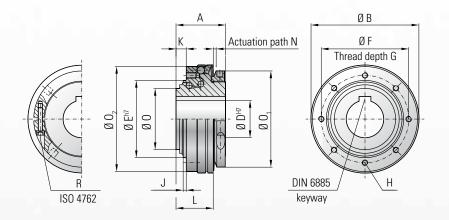
MODEL SLP





with pure keyway connection

BACKLASH FREE TORQUE LIMITER



Design:

Keyway per DIN 6885 or ANSI standard dimensions Components of compact and rigid design with backlash free interface

Temperature range: -30 to +120°C

Service life:

These couplings are maintenance free and stable over their entire service life if technical limits are not exceeded

Fit tolerance:

Overall clearance between shaft and hub 0.01-0.04~mm

Function system:

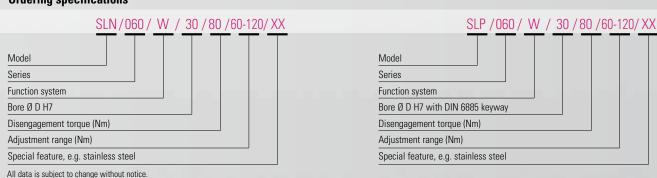
W = single position engagement (standard) D = multi position engagement every 60° (30, 45, 90° optional)

M. L. LOLD	Model CLD					Series											
Model SLP			30			60			150			30	0				
Adjustment range from - to	(Nm)	T _{KN}	10-40	10-40 30-80 40-135		30-80	60-120	100-200	30-100	80-200	100-300	200-350	300-450	400-550	550-700		
Overall length	(mm)	A		30			35			41			48				
Actuation ring diameter	(mm)	В		62			74			92			118	3			
Bore diameter from Ø to Ø H7	(mm)	D	12	2-25.4 (28)*		16-32 (34)	*		19-44 (46)	*		22-54 (58)*			
Centering diameter h7	(mm)	Е		43			53			68			85				
Bolt-hole circle diameter ± 0.2	(mm)	F		48			60			75			95				
Thread depth +1	(mm)	G		5			6			7			9				
Fastening threads		Н		8x M4			8x M4			8x M5		8x M6					
Centering length -0.2	(mm)	J		2		2			3			3					
Distance	(mm)	K		6		7		9		9							
Distance to actuation ring edge	(mm)	L		23		26		32		36							
Actuation path	(mm)	N		1.3			1.5		1.8				2				
Base element Ø	(mm)	0		35			42			54			70				
Adjustment nut Ø	(mm)	0,		55			66			82			100)			
Flange Ø -0.2	(mm)	0,		58			72			87			110)			
Adjustment nut's clamp screw ISO 4	762	R		M3			M3			M3			M ²	1			
Tightening torque	(Nm)	ñ	2			2			2			4.5					
Approx. weight	(kg)			0.2		0.35			0.7			1.1					
Approx. moment of inertia at D max.	(10 ⁻³ kgm ²)	J _{ges}		0.1		0.4			1.1			2.3					

 $^{^{\}star}$ max. possible bore diameter if (shallow) keyway per DIN 6883/3 is used

(1Nm = 8.85 in lbs)

Ordering specifications



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single-position multi-position

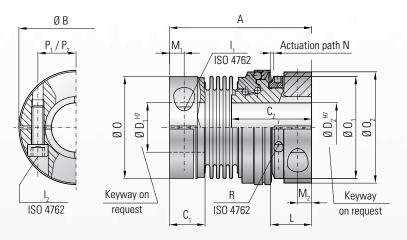
MODEL SL2





with clamping hubs and metal bellows

BACKLASH FREE TORQUE LIMITER



Clamping hub with one ISO 4762 screw per hub. Components of compact and rigid design with backlash free interface. Misalignment compensation via torsionally rigid bellows

Temperature range: -30 to +100°C

Service life: These couplings are maintenance free and stable over their entire service life if technical limits are not exceeded

Fit tolerance: Overall clearance between shaft and hub 0.01-0.04 mm

Function system:

W = single position engagement (standard) D = multi position engagement every 60° (30, 45, 90° optional)

Madal CLO							Series					
Model SL2			30		6	60		150		300		
Adjustment range* from - to	(Nm)	T _{KN}	10-40	30-80	20-50	40-100	30-100	80-200	100-250	200-350	300-400	
Overall length	(mm)	A	81	0	9	3	112		126			
Actuation ring diameter	(mm)	В	6	3	7	4	9	2		118		
Hub length	(mm)	C_1/C_2	21/	45	23,	/53	28	/ 63		34/72		
Bore diameter from Ø to Ø H7	(mm)	D ₁ /D ₂	12-32/	12-30	16-35 ,	/ 16-35	19-42	/ 19-48		22-60 / 22-60		
ISO 4762 screw	(mm)	1./1	M	6	N	M8		M10		M12		
Tightening torque	(Nm)	l ₁ /l ₂	1!	5	40		75		130			
Distance to actuation ring edge	(mm)	L	2:	22		27		32		35		
Distance	(mm)	M ₁ /M ₂	7.5/	7.5/7.5		5/9	11	/11		13/12		
Actuation path	(mm)	N	1.	1.3		.5	1	.8	2			
Clamping hub Ø, (coupling end)	(mm)	0	55	.5	66		8	82		110		
Adjustment nut Ø	(mm)	0,	5	5	66		82		100			
Clamping ring Ø, (torque limiter end)	(mm)	0,	5	9	72		90		112			
Distance between centers, bellows side/safety element	(mm)	P ₁ /P ₂	20/2	21.5	23 ,	23 / 25		27/33		39/41		
Adjustment nut's clamp screw ISO 4762		R	M	3	N	13	N.	13		M4		
Tightening torque	(Nm)	h L	2		2	2		2		4.5		
Approx. weight	(kg)		0.	0.4		.7	1	.2		2.8		
Approx. moment of inertia at D max. (10-3 Kgm²)		J_{ges}	0.2		0.8		1.4		6.2			
	³ Nm/rad)		3	1	7	72		141		157		
Lateral ± r	max. (mm)		0.	2	0	.2	0.2		0.25			

^{*} max. transmittable torque depends on the bore diameter; see table on page 4.

(1Nm = 8.85 in lbs)

max. misalignment for bellows



Angular misalignment

± 1°

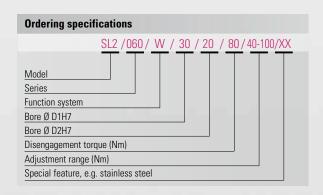
Axial misalignment

±2 mm



Lateral misalignment

see table above





single-position

multi-position



MODEL SLE

Production monitored

BACKLASH FREE TORQUE LIMITER

ØВ Keyway at each end on request Actuation path N ISO 4762 Ø D, H $\emptyset D_2^{\mathsf{H}}$ Ø0, Ø O, R Elastomer insert, ISO 4762 ISO 4762 design A / B

with clamping hubs and elastomer insert

Clamping hub with one ISO 4762 screw per hub. Components of compact and rigid design with backlash free interface. Misalignment compensation via elastomer insert

Temperature range: -30 to +100°C

Service life: These couplings are maintenance free and stable over their entire service life if technical limits are not exceeded

Fit tolerance: Overall clearance between shaft

and hub 0.01-0.04 mm

Function system:

W = single position engagement (standard) D = multi position engagement every 60° (30, 45, 90° optional)

Model CLE								5	eries				
Model SLE			30			60			150)	30	00	
Type (elastomer insert)			А	П	В	А		В	А		В	А	В
Rated torque		T _{KN}	60		75	160		200	325	325 405		530	660
Max. torque		T _{KN max}	120	120 150		320		400	650	650 810		1060	1350
Adjustment range* from - to	(Nm)	T _{KN}	10-40	10-40 30-80 40-135 3		30-80	60-12	20 100-200	30-100	80-20	0 100-300	200-350 300-450	400-550 550-700
Overall length	(mm)	A		85	i		93			122		1:	35
Actuation ring diameter	(mm)	В		63			74			92		1	18
Hub length (pure coupling end)	(mm)	C/C ₁	:	20 / 3	36	2	1 / 3	39		31 / !	i2	34	/ 57
Hub length (torque limiter end)		C ₂		45	i		53			63		7	2
Bore diameter from Ø to Ø H7	(mm)	D_1/D_2	12-	32 /	12-30	16-3	86 / 1	16-35	19-45 / 19-48			22-60	/ 22-60
Inner diameter (elastomer insert)		$D_{\rm F}$	26,2			29,2		36,2			46,2		
ISO 4762 screw, coupling side / torque	limiter side	1 //	M6			M8			M1		M	12	
Tightening torque	(Nm)	I ₁ /I ₂		15			40			75		1:	30
Distance to actuation ring edge	(mm)	L		22			26			32		3	5
Distance	(mm)	M ₁ /M ₂	1	0/7	7,5	12 / 9			15/	1	17,5	/ 12	
Actuation path	(mm)	N		1,3	3	1,5		1,8		2			
Clamping hub Ø, elastomer coupling		0		56		66,5		82		102			
Adjustment nut Ø		0,		55			66			82		11	00
Clamping hub Ø, safety coupling		02		59	1		72			90		1	12
Distance to clamping screw, coupling side / torque limiter side	(mm)	P ₁ /P ₂	2	1/2	1,5	2	24/2	25		29 / 3	13	38 / 41	
Adjustment nut's clamp screw ISO 47	62	R		M3	3		М3					N	14
Tightening torque	(Nm)	n		2			2			2		4	,5
Approx. weight	(kg)		0,4			0,8			1,5		2	,9	
Approx. moment of inertia at D max.	(10 ⁻³ Kgm ²)	J_{ges}	0,3			1		1,8		5			
Static torsional rigidity	(Nm/rad)	,	3290	3290 9750		4970		10600	12400		18000	15100	27000
Dynamic torsional rigidity	(Nm/rad)		7940		11900	13400		29300	23700		40400	55400	81200
Lateral ±	max. (mm)		0,12		0,1	0,15		0,12	0,18		0,14	0,2	0,18

Static torsional rigidity at 50% $T_{\rm KN}$ Dynamic torsional rigidity at $T_{\rm KN}$

(1Nm = 8.85 in lbs)

max. offsets for elastomer insert



Angular misalignment



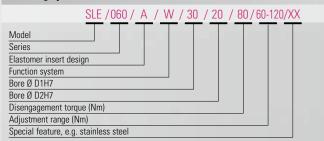
Axial misalignment

±2 mm



Lateral misalignment see table above

Ordering specifications



R+W www.rw-america.com

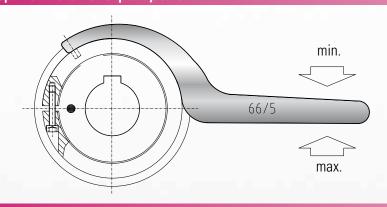
^{*} max. transmittable torque depends on the bore diameter; see table on page 4.



ACCESSORIES

BACKLASH FREE TORQUE LIMITER

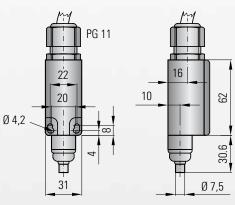
Spanner wrench for torque adjustment

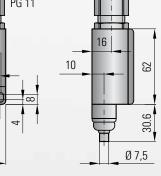


Order no.: see table

Series	30	60	150	300
Order no.:	55/4	66/5	82/5	100/6

Mechanical limit switch (emergency OFF function)





Appox. distance 0,1-0,2

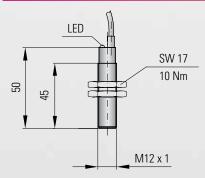
The switch's plunger should be positioned as close to the safety couplings' actuation ring as possible (approx. 0.1-0.2mm)

Order no.: 618.6740.644

Technical data							
Max. voltage:	500 V AC						
Max. constant current:	10 A						
Protective system:	IP 65						
Contact system:	Opener (forced seperating)						
Temperature range:	- 30 - +80 °C						
Actuation:	Plunger (metal)						
Swith diagram:							
11 12							

A 100 % test of the switch's functionality after it is installed is imperative.

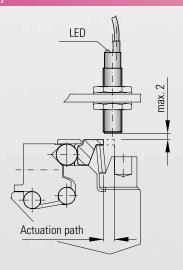
Proximity sensor (emergency OFF function)



Attention:

Attention:

A 100 % test of the switch's functionality after it is installed is imperative.



Order no.: 619.4711.650

Technical data					
Voltage:	10 to 30 V DC				
Max. output current:	200 mA				
Max. switch frequency:	≤ 3 KHz				
Temperature range:	-25°C to +70°C				
Protective system:	IP 67				
Switch type:	PNP, NO				
Max. detection gap:	2 mm				
Switch diagram: pnp	BN +				



GENERAL FUNCTION

BACKLASH FREE TORQUE LIMITER

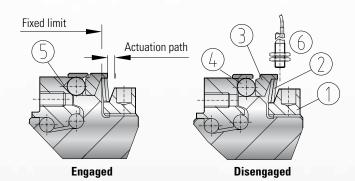
Safety element functionality

- Torque is transmitted through hardened ball bearings (4) arranged around the coupling's circumference and loaded into conical detents (5)
- The ball bearings are loaded into the detents by an actuation ring (3) which, in turn, is held in place by disc springs (2)
- Disengagement torque is continuously adjustable through rotation of the adjustment nut (1)
- In the event of overload the actuation ring (3) moves toward the disc springs (2) which are pushed over center by the force from the balls exiting their detents. This completely disconnects the driving and driven sides of the coupling.
- As a consequence of the actuation ring's (3) axial movement, the mechanical limit switch or proximity sensor (6) is activated, signaling the drive to be shut down.

In its disengaged state this design forces the disc springs into a shape where the residual force drops off to a very small value. The residual force of the springs is insufficient to re-engage the coupling.

Coupling re-engagement will only take place at very slow rotational speed.

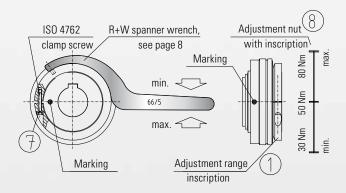
Single-position / multi-position



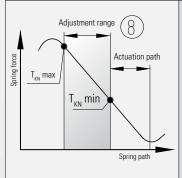
- ① Adjustment nut
- 3 Conical detents
- (5) Conical depressions

- ② Springs
- 4 Detent balls
- (6) Limit switch

Disengagement torque setting



R+W safety couplings are preset and marked with the desired disengagement torque setting at the factory. The min. and max. of the torque adjustment range are then also marked on the adjustment nut (1). Disengagement torque is continuously adjustable within the range (8) though adjustment of the tension on the disc springs.



Attention! R+W safety couplings have disc springs with a special characteristic. The torque adjustment range lies within a specific range of positions for the disc spring, outside of which the torque limiter can not function. It is important to always stay within the min. — max. of the specified torque adjustment range.

The adjustment range should not be exited during torque adjustment. After loosening the clamp screw (7), the adjustment nut is rotated with an appropriate tool (e.g. R+W spanner wrench). To verify torque adjustment range, see tables on pages 4-7. Afterward the clamp screw is tightened down. The safety coupling is again operational.

Additional information

Wear:

No wear takes place while the coupling is engaged. In the event of disengagement, the drive must be shut down immediately through the use of a mechanical limit switch or proximity sensor.

Rotational speed

The safety coupling's service life is essentially determined by the rotational speed, and the frequency and duration of disengagement events.

Maintenance:

Since these safety couplings are not subject to wear while they are engaged, there is not maintenance necessary. The positive connections are free of backlash and have lifetime lubrication.

Selection:

Safety couplings are generally selected by the desired disengagement torque value. This value must be greater than the torque required for normal acceleration and deceleration of the equipment. The safety coupling's disengagement torque is typically determined by the data from the drive, motor, and / or gearbox.



MOUNTING INSTRUCTIONS

MOUNTING AND DISMOUNTING OF TORQUE LIMITERS

Installation preparation

The shafts and hub bores to be connected must be free of contaminants and burrs. Check shaft dimensions and tolerances (including key width and height dimensions). The bores of the R+W safety couplings are machined to an ISO H7 fit. For a clamp connection the overall clearance between shaft and hub must be between 0.01-0.04 mm. This fit clearance, along with oiling of shaft journals assists in installation and removal without reducing clamping force. Fretting corrosion is thus avoided.



Attention!

Oils and greases containing molybdenum disulphide or other high-pressure additives as well as anti-seize pastes must not be used.

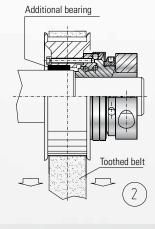
Installation instructions, SLN / SLP

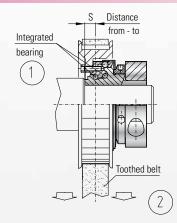
Model SLN / SLP have an integral bearing (1) for support of the attached component (e.g. timing belt pulley, sprocket, etc). The max. radial force (2) must not be exceeded. See table.

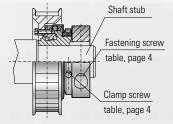
When dimension (S) is maintained, the load is placed between the two bearing races. In this case, a separate bearing is not necessary. An offset attachment requires an additional bearing. This is recommended especially when the diameter is small or the attachment is very wide.

Depending on the situation, ball bearings, needle bearings or plain bearings are suitable.

Series		30	60	150	300
Belt tension, max.	(N)	1800	2300	3000	4500
Distance (S) from - to	(mm)	4-14	5-18	6-20	6-23
				(1N	= 0.2248 lbs.)





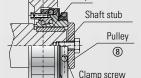


Mounting:

Slide the complete coupling onto the shaft and place it in the correct axial position. Tighten down the fastening screw to its specified torque according to the table (page 4).

Dismounting:

To remove the R+W safety coupling, it is only necessary to loosen the fastening screw.



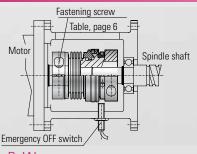
Mounting:

Use an appropriate aid to pull the complete coupling onto the shaft journal. The final position must be secured axially, e.g. with a washer (8).

Dismounting:

Remove the coupling's axial fixation and pull the complete coupling off the shaft with an appropriate aid.

SL2 installation instructions



table, page 5

Mounting

Slide the safety coupling onto the spindle shaft. When the correct axial position has been reached, tighten down the fastening screw with a torque wrench to the torque specified in the table (page 6). Insert the motor shaft, and at the correct axial position, with no axial force on the metal bellows, tighten the clamping hub's fastening screw as described above.

Dismounting:

To remove the R+W safety coupling, it is only necessary to loosen the fastening screw.

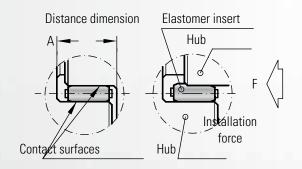
MOUNTING AND DISMOUNTING OF TORQUE LIMITERS

SLE elastomer insert

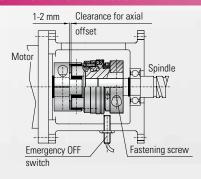
The elastomer insert is the compensating element in an SLE coupling. It transmits torque without backlash and damps shock and vibration. The SLE couplings elastomer insert determines the hysteresis characteristics of the entire rotational axis, and is available in two different designs.

When the coupling hubs are pushed together during installation, axial force is needed to overcome the elastomer insert's preload tension. The amount of force required can be reduced by cleaning the elastomer insert then applying a coat of light oil to its contact surfaces.

Design	Color	Mate- rial	Temperature range	Characteristics
A / 98 Sh A	red	TPU	-30°C - +100°C	good damping
B / 64 Sh D	green	TPU	-30°C - +120°C	high torsional rigidity



SLE installation instructions



Mounting:

Slide the safety coupling onto the spindle shaft. When the correct axial position has been reached, tighten down the fastening screw, with a torque wrench, to the torque specified in the table (page 7). Insert the motor shaft, and at the correct axial position, tighten the fastening screw as described above.

Dismounting:

To remove the R+W safety coupling, it is only necessary to loosen the fastening screw.

Coupling max. misalignment compensation Angular misalignment Δ Kw

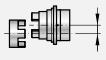


Axial misalignment Δ Ka





Lateral misalignment Δ Kr





Attention!

Exact alignment of R+W safety couplings increases their service life.

The stress on adjacent bearings becomes negligible and the entire drive train runs more smoothly.

For very high speed drive systems alignment with a dial indicator is recommended.

Maximum misalignment values can be found in the tables of the individual models.

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TGA-ZM-05-91-00 Registration No. 40503432/2

The information mentioned in this document is based on our present knowledge and experiences and does not exclude the manufacturer's own substantial testing of the equipment. So this is no obligatry assurance even with regard to protection rights of Third Parties. The sale of our products is subject to our General Conditions of Sale and Delivery.

THE R+W-PRODUCT RANGE



TORQUE LIMITERS Series SK + ST

From 0.1 – 160,000 Nm, Bore diameters 3 – 290 mm Available as a single position, multi-position, load holding, or full disengagement version Single piece or press-fit design



BELLOWS COUPLINGS Series BK / BX

From 2 – 100,000 Nm Bore diameters 10 – 280 mm Single piece or press-fit design



LINE SHAFTS Series ZA / ZAE / EZ / EZV

From 10 – 25,000 Nm Bore diameters 5 – 140 mm Available up to 6 m length



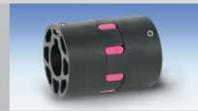
MINIATURE BELLOWS COUPLINGS Series MK

From 0.05 – 10 Nm Bore diameters 1 – 28 mm Single piece or press-fit design



SERVOMAX® ELASTOMER COUPLINGS Series EK

From $2-25{,}000$ Nm, Shaft diameters 3-170 mm backlash-free, press-fit design



ECOLIGHT® ELASTOMER COUPLINGS Series TX 1

From $2-810~\mathrm{Nm}$ Shaft diameters $3-45~\mathrm{mm}$



LINEAR COUPLINGS Series LK

From 70 - 2,000 NThread M5 - M16



POLYAMIDE COUPLINGS MICROFLEX Series FK 1

Rated torque 1 Ncm Bore diameters 1 - 1.5 mm